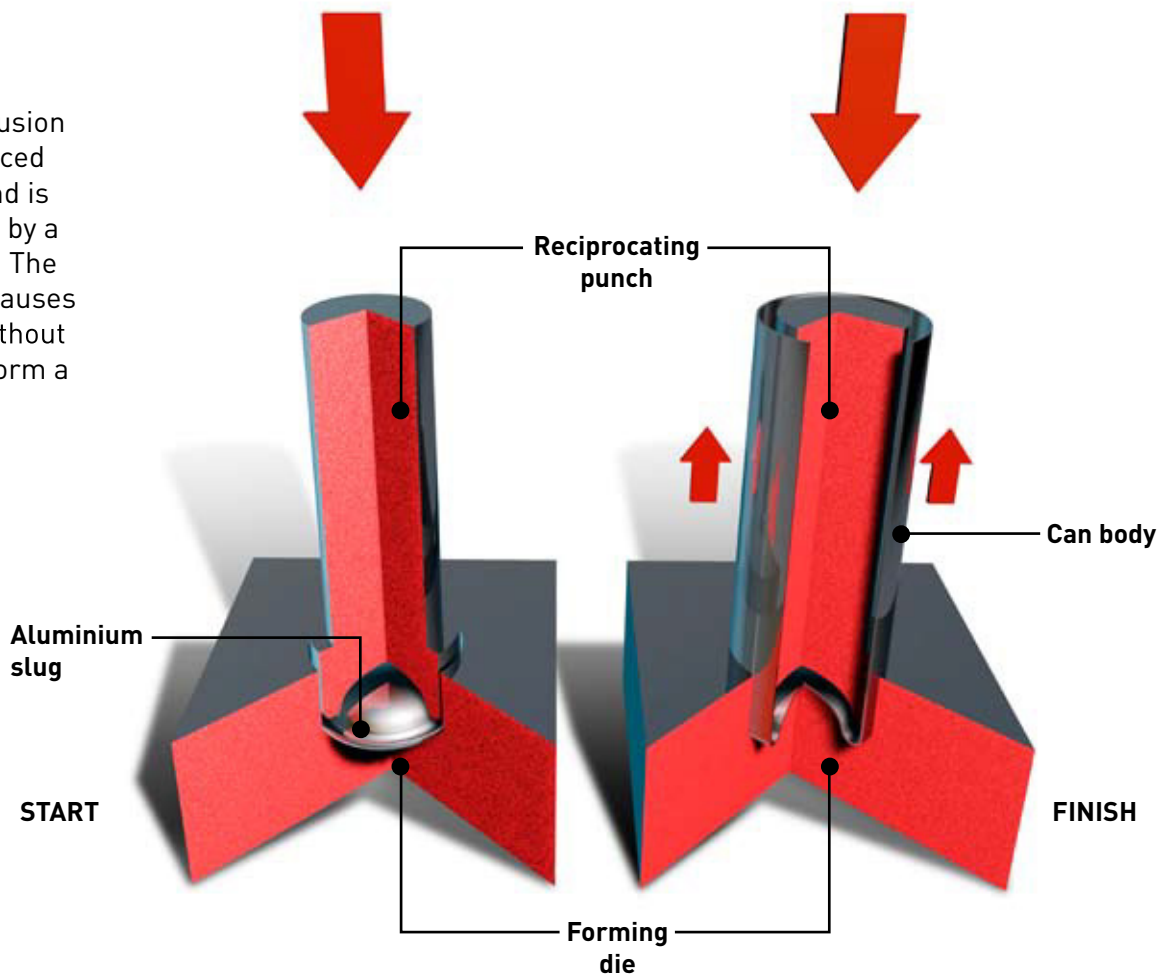




1. Discs (slugs), the same diameter as the finished aerosol can, are punched out from thick aluminium sheet



2. In the impact extrusion process a slug is placed in the forming die and is struck at high speed by a reciprocating punch. The force of the impact causes the metal to flow, without addition of heat, to form a closed end can.











11. Every can is tested at each stage of manufacture. At the final stage it passes through a pressure tester, which automatically rejects any cans with pinholes or fractures.



12. The finished can bodies are then transferred to the warehouse to be automatically palletised before despatch to the filling plant.

