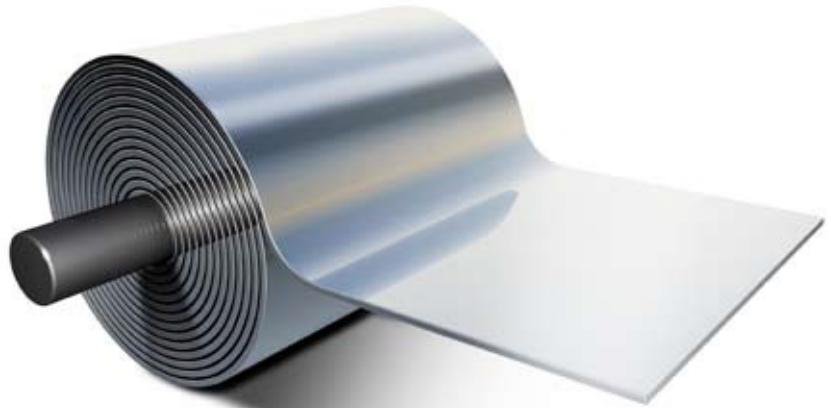
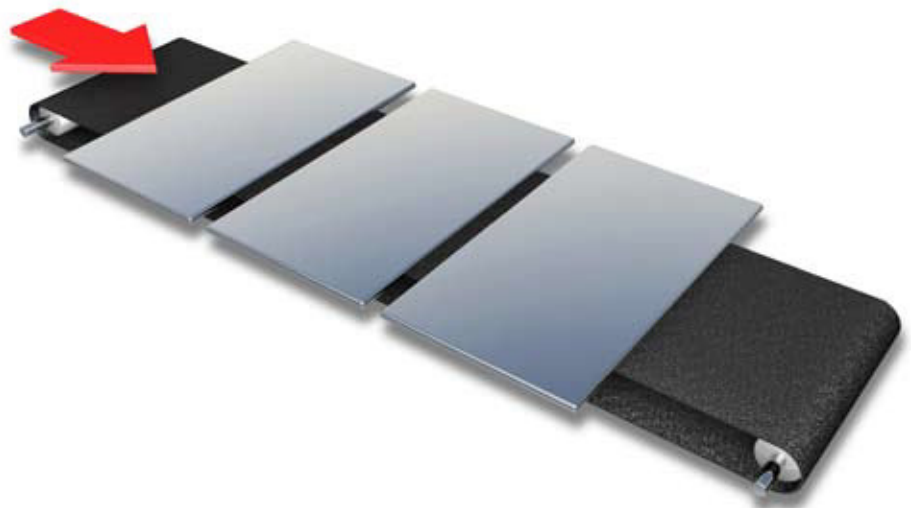




1. Steel strip arrives at the can manufacturing plant in large coils.



2. Steel strip is cut into large sheets.



3. Lacquer is applied to the side of the sheets that will become the internal surfaces of the finished cans and print is applied to decorate the external surface.

