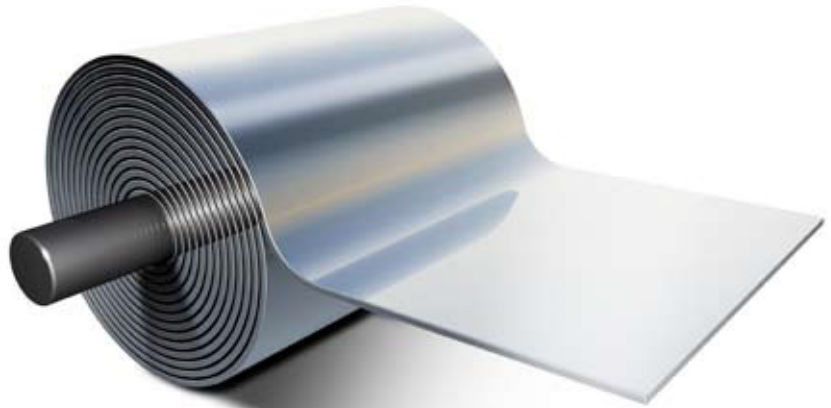
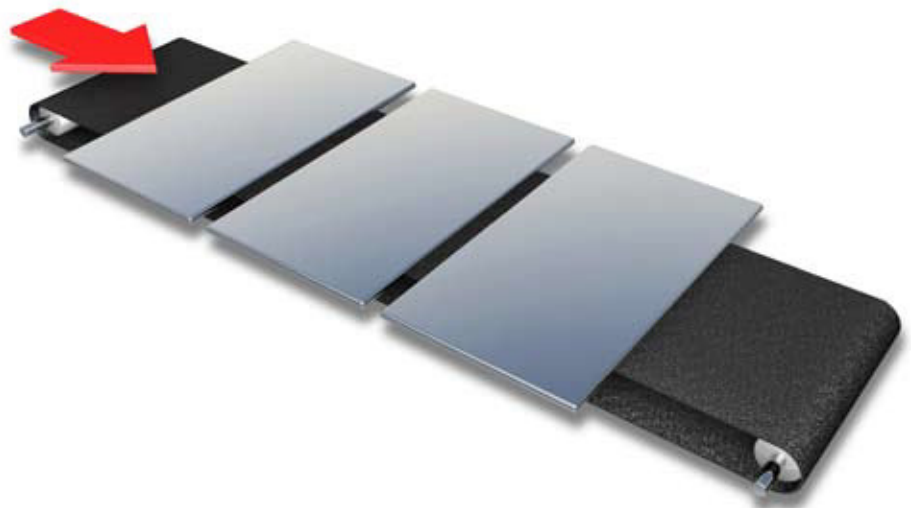




1. Aluminium strip arrives at the closure manufacturing plant in large coils.



2. Aluminium strip is cut into large sheets.



3. Lacquer is applied to the side of the sheet that will become the internal surfaces of the finished closure and print is applied to the external surface.

