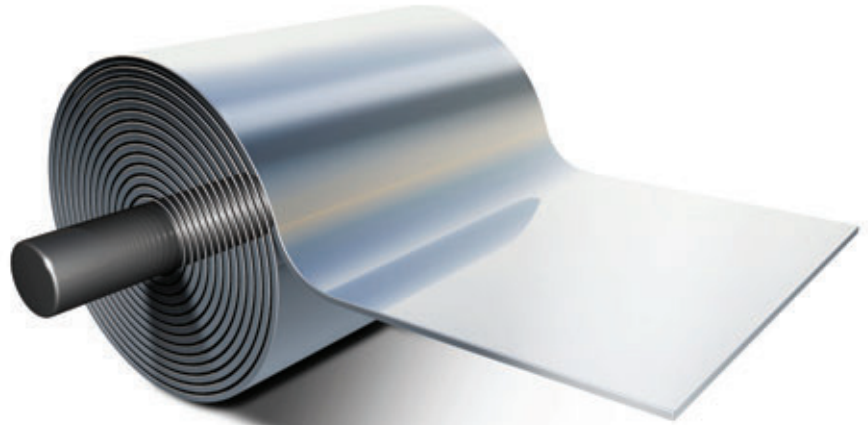




1. Pre-coated aluminium or steel strip arrives at the can manufacturing plant in large coils or sheets.



2. The sheet is fed through a press which stamps out thousands of ends every minute.



3. At the same stage the edges are curled.

