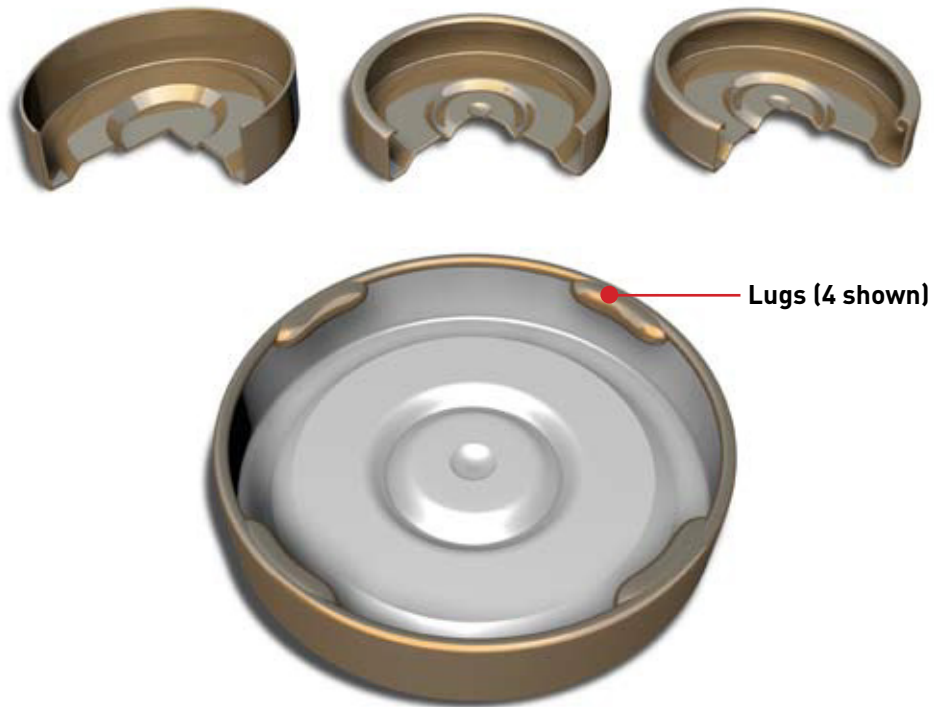








Drawn cup → Edges hemmed → Edges curled and lugs formed



6. After the cup is drawn the edges are hemmed and curled. The lugs which fit into the threads of the container are then formed in the curled edges

7. Sealing compound is applied around the closure and then dried

